

# Work Order ID 73992

Tuesday, September 20, 2011 10:26:44 AM



Page 1

Item ID: K642-512

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-512

Stop



Start Date: 9/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-09-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels per PPP K642-512 CHG004

JB 5/26/2012

AG for MLS 12-5-2

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

1

12/05/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 73992**

Tuesday, September 20, 2011 10:26:44 AM

Page 2

Item ID: K642-512

Accept

Revision ID:

Item Name: saddle kit 642-512

Start Date: 9/20/2011 Start Qty: 1.00

Required Date: 10/11/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP K642-512 Location PK

0.00

0.00

REV A

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/5/3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Tuesday, September 20, 2011 10:26:40 AM

Page 1

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev.A 05.06.07 new issue EC  
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A 		Purchased	No			110	Each	44.0000	3	3			
BOLT										12/13/13 JB			

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
18914	4	
ST353	40	
117872	20	
118628	20	

AN3C36A 		Purchased	No			110	Each	54.0000	9	9			
BOLT										12/01/13 JB			

Location	Loc Qty	Loc Code
----------	---------	----------

FG	14	
101261	4	
116590	10	
ST353	40	
118757	40	

AN3C41A 		Purchased	No			110	Each	42.0000	8	8			
BOLT										11/9/13 JB		12/05/12	

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
103324	4	
ST354	38	
118518	38	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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Tuesday, September 20, 2011 10:26:41 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4G6A  
Bolt

Purchased No

110

Each

280.0000



12

12

120423 JB

12

## Location

## Loc Qty

## Loc Code

FG

4

103344

4

ST356

276

116704

15

117872

22

118191

39

118451

200

AN5CL1A  
Bolt

Purchased No

110

Each

108.0000



8

8

119328 JB

120423

12

## Location

## Loc Qty

## Loc Code

FG

4

104817

4

ST337

70

118706

70

ST338

34

118191

34

AN5C12A  
BOLT

Purchased No

110

Each

55.0000



4

4

119328 JB

12/05/02

12

## Location

## Loc Qty

## Loc Code

FG

2

18918

2

ST338

53

117313

15

118451

38

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN5C13A  
BOLT

Purchased No

110 Each 56.0000

4  
118983 JB

Location Loc Qty Loc Code

FG 4

18918 4

ST338 52

117313 2

117872 50

Purchased No

110 Each 72.0000

1  
120422 JB

Location Loc Qty Loc Code

ST338 22

118191 22

ST339 50

118267 50

Purchased No

110 Each 83.0000

2  
JB 12/05/02

Location Loc Qty Loc Code

FG 4

18918 4

ST340 79

116380 29

117407 25

117969 25

117407

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, September 20, 2011 10:26:41 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN5C34A

Purchased No

110 Each

42.0000



2

✓

119083 JB

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

FG

2

18918

2

ST340

40

117763

15

117950

25

AN5C35A

Purchased No

110 Each

54.0000



1

✓

JB

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST340

29

108407

29

ST341

25

118451

25

AN960C10L

NAS1149C0332  
R

Purchased No

110 Each

0.0000



24

✓

121509 JB

*[Handwritten signature]*

washer

AN960C416L

Purchased No

110 Each

0.0000



24

✓

117291 JB

*[Handwritten signature]*

WASHER

AN960G516L

NAS1149C0532  
R

Purchased No

110 Each

0.0000



8

✓

119736 JB 12/05/02

*[Handwritten signature]*

WASHER

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Page 5

Tuesday, September 20, 2011 10:26:41 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D206-648-013

CHL-7052

Manufactured No

110

Each

2.0000

1



GHW Modification



83040

*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

FG120

2

71578

2

110

Each

106.0000

16

16

81953 JB

*[Handwritten signature]*

D2652



Bushing

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

ST019

10

71833

10

110

Each

1,461.000

10

10

79585 JB

12/05/02

D2712



Set Screw

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST021

1411

71160

111

72231

300

73837

1000

Tuesday, September 20, 2011 10:26:41 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, September 20, 2011 10:26:41 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110 Each

5.0000



Saddle RH Out, 206



1 ✓  
78986 JB



Location

Loc Qty

Loc Code

ST421

1

72515

1

ST428

4

71866

4

Manufactured No

110 Each

9.0000

D2933-2



Saddle RH In, 206



1 ✓  
78963 JB



Location

Loc Qty

Loc Code

ST421

8

72883

8

ST428

1

70876

1

Manufactured No

110 Each

19.0000

D2934



Saddle Spacer



2 ✓  
78802 JB



Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

13

70772

13

Manufactured No

110 Each

11.0000

D2935



Saddle Spacer



2 ✓  
78807 JB 12/05/02



Location

Loc Qty

Loc Code

ST027

11

70770

11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

Tuesday, September 20, 2011 10:26:42 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2938-2  
Saddle RH Out, 206

Manufactured No

110 Each 5.0000

1 1 ✓  
81622 JB

JP

## Location

## Loc Qty

## Loc Code

ST421

1

71059

1

ST428A

4

71874

4

D2939-2  
Saddle RH In, 206

Manufactured No

110 Each 7.0000

1 1 ✓  
78955 JB

JP

## Location

## Loc Qty

## Loc Code

ST428A

6

72885

6

ST429

1

70877

1

D3396-3  
Spacer

Manufactured No

110 Each 10.0000

2 2 ✓  
73349 JB

JP

## Location

## Loc Qty

## Loc Code

FG

10

26772

10

D3407-043  
Tow Ring

Manufactured No

110 Each 3.0000

1 1 ✓  
77504 JB

12/05/02

## Location

## Loc Qty

## Loc Code

ST463

1

72513

1

ST464

2

68339

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, September 20, 2011 10:26:42 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

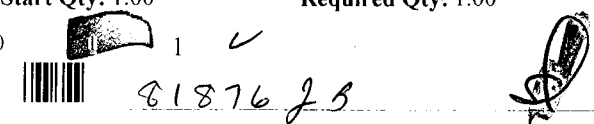
Required Qty: 1.00



Manufactured No

110 Each

132.0000



Location

Loc Qty

Loc Code

FG  
25701  
ST054  
66848  
71165  
73493

7  
7  
125  
3  
22  
100

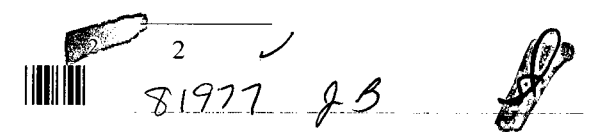
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_



Manufactured No

110 Each

42.0000



Location

Loc Qty

Loc Code

FG  
32409  
ST054  
67779  
71849

10  
10  
32  
1  
31

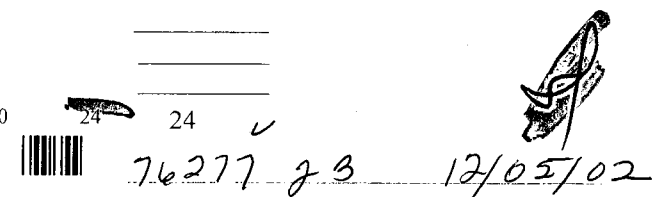
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_



Manufactured No

110 Each

1,080.000



Location

Loc Qty

Loc Code

ST074  
64177  
66821  
72229  
ST077  
52505

1078  
86  
492  
500  
2  
2

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Page 9

Tuesday, September 20, 2011 10:26:42 AM

Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-3  
Phenolic Washer

Manufactured No

110 Each

1,099.000

24 24 ✓  
83238 JB

*[Signature]*

## Location

## Loc Qty

## Loc Code

ST074

1099

64176

180

72230

419

73487

500

D3672-7  
Phenolic Washer

Manufactured No

110 Each

746.0000

24 24 ✓  
76279 JB

*[Signature]*

## Location

## Loc Qty

## Loc Code

ST074

746

53237

244

64175

50

73488

452

MS21043-3  
Nut

Purchased No

110 Each

1,086.000

20 20 ✓  
121255 JB

*[Signature]*  
12/03/02

## Location

## Loc Qty

## Loc Code

FG

72

103691

72

ST301

1014

118077

34

118614

500

118686

480

Tuesday, September 20, 2011 10:26:42 AM

Shop Packet Print

Page 9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 73992

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/20/2011

Required Date: 10/11/2011

Start Qty: 1.00

Required Qty: 1.00

M821043-4

Purchased

No

110

Each

1,103.000



13

13

✓

120308 20

*[Handwritten signature]*

Nut

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1063

117793

470

118378

93

118686

500

M821043-5

Purchased

No

110

Each

452.0000



4

4

✓

JB

*[Handwritten signature]*

12/05/02

Nut

## Location

## Loc Qty

## Loc Code

FG

20

101418

20

ST301

332

112314

232

116548

100

ST314

100

118159

100

118159

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



## 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		AN3C4A	* BOLT <sup>(1)</sup>
5A					2			2		NAS1149C0332R	* WASHER <sup>(1)</sup> (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1	1							D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1	1							D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1	1							D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1	1							D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT <sup>(2)</sup>
15A	8	8	8	8						NAS1149C0532R	* WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN3C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	* WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET <sup>(1)</sup>
23A					1	1				D3535-23	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET <sup>(1)</sup>
24A					1	1				D3535-39	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET <sup>(1)</sup>
25A					1	1				D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET <sup>(1)</sup>
26A			8	8	78	78	8			AN3C4A	* BOLT <sup>(1)</sup>
26B			8	8	78	78	8			NAS1149C0332R	* WASHER <sup>(1)</sup> (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: 0

Date: 11.06.15

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE  
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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